

## THREAD PITCH GUIDE

### Handguns

<b>Beretta</b>	
9mm	1/2x28
<b>B&amp;T</b>	
9mm	13.5x1 LHM
<b>CZ</b>	
9mm	1/2x28
<b>FNH</b>	
45 ACP	.578x28
<b>Glock</b>	
9mm	13.5x1 LHM
.40 S&W	14.5x1 LHM
45 ACP	16x1 LHM
<b>H&amp;K</b>	
9mm	13.5x1 LHM
.40 S&W	14.5x1 LHM
45 ACP	16x1 LHM
45 ACP	16x1 RHM (HK M23)
<b>Ruger</b>	
.22	12x28
<b>S&amp;W</b>	
.22	1/2x28
9mm	1/2x28
45 ACP	.578x28
<b>Sig Sauer</b>	
9mm	13.5x1 LHM
45 ACP	.578x28
<b>Sphinx</b>	
9mm	13.5x1 LHM
<b>Steyr Arms</b>	
9mm	1/2x28
<b>Walther</b>	
.22	1/2x28
9mm	1/2x28
<b>1911</b>	
9mm	1/2x28
.45 ACP	.578x28
<b>Aftermarket Barrels (most common)</b>	
.22	1/2x28
9mm	1/2x28
.40 S&W	9/16x24
45 ACP	.578x28

### Pistol Caliber Carbines

<b>Angstadt Arms</b>	
9mm	1/2x36
.40 S&W	5/8x24
45 ACP	.578x28
<b>CMMG</b>	
9mm	1/2x36
45 ACP	.578x28
<b>Colt</b>	
9mm	1/2x36
<b>CZ</b>	
9mm	18x1 (pre 2016)
9mm	1/2x28
<b>FNH</b>	
PS90	1/2x28
<b>IWI (Tavor)</b>	
9mm	1/2x36
<b>Kel Tec</b>	
9mm	1/2x28
.40 S&W	9/16x24
<b>MP5 Variants (most common)</b>	
9mm	3 lug & 1/2x28
<b>Ruger</b>	
9mm	1/2x28
<b>Sig Sauer</b>	
9mm	13.5x1 LHM
<b>Quarter Circle 10</b>	
9mm	1/2x28
.40 S&W	5/8x24 or .578x28
10mm	.578x28
45 ACP	.578x28
<b>Additional Information</b>	
<b>LHM</b>	- Left Hand Metric
<b>RHM</b>	- Right Hand Metric
Unless specified threads are right hand twist	
<b>Recommended Barrels</b>	
OEM	
KKM	
S3F	
TROS USA (HK Spec 3 Lug)	
We recommend against Storm Lake barrels as we have found a disproportionate number of their barrels to be non-concentric.	

### Rifles

<b>Most Common</b>	
5.56	1/2x28
.30 cal	5/8x24
<b>AR Platforms</b>	
5.56	1/2x28
300BLK	5/8x24
.30 cal	5/8x24
<b>Accuracy International</b>	
.30 cal	18x1.5M
<b>CZ</b>	
557 UCS	5/8x24
750 Sniper	18x1
Bren S1	1/2x28
<b>Desert Tech</b>	
.30 cal	3/4x24
<b>FNH</b>	
FN 15	1/2x28
SCAR 16	1/2x28
SCAR 17	5/8x24 SCAR17 R3 Flash Hider
<b>H&amp;K</b>	
MR556A1	1/2x28
MR762A1	15x1
HK91	15x1
<b>IWI (Tavor)</b>	
5.56	1/2x28
300BLK	5/8x24
<b>Ruger</b>	
.22	1/2x28
5.56	1/2x28
Mini 14	9/16x24 (pre 2009)
.30 cal	5/8x24
450 Bushmaster	11/16x24
<b>Sako</b>	
.30 cal	18x1
<b>Tikka</b>	
T3x	5/8x24
T3 Compact Tac	5/8x24
T3 TAC	18x1