

MUZZLE DEVICE INSTALLATION:

WARNING!

Before installation of the muzzle brake / flash hider, remove the magazine and check the chamber of the firearm to confirm that it is in a safe condition and completely unloaded. Failure to do so could result in serious personal injury or death.

1. Remove the existing muzzle device from the host weapon using a $\frac{3}{4}$ " open end wrench. After removal, clean and check the treads for debris or other contaminants.



The use of a crush washer is prohibited due to improper bore alignment, which can result in baffle strikes.

DO NOT EVER USE A CRUSH WASHER

2. If timing the muzzle device is necessary, the use of peel washers or a shim kit is recommended. First, time the muzzle device to the host weapon using a peel washer or shim kit; once timing is complete remove the muzzle device and apply a small amount of Rockset or Red Locktite to the treads of the host weapon.
3. Thread the muzzle device to the host weapon and torque to 20-25 ft-lbs.

DUAL TAPER LOCK™ MOUNTING INSTRUCTIONS

WARNING

It is important to read the owners manual entirely and follow the following steps to ensure your suppressor is properly mounted prior to shooting. Failure to follow instructions will result in damage to your suppressor.

The Dual Taper Lock™ mount is a friction lock type mount. It utilizes a thread and taper to mount the suppressor providing concentricity to the rifle bore. The locking collar contains two spring arms that compress on the rear taper of the muzzle device to provide constant spring pressure ensuring that your suppressor stays firmly seated during fire.

Step 1: Open the locking collar by twisting it clockwise until it stops. Use the engraved lock / unlock directional arrows engraved on the suppressor body for reference.



Step 2: Hold the suppressor by the main body and thread suppressor onto the muzzle device until it is fully seated. Do not thread on using the locking collar.



Step 3: Turn the locking collar clockwise 1/2 a turn until tight.



Step 4: Verify suppressor is fully seated via the go gauge on the muzzle device. You should only be able to see "GO" on the muzzle device.

*See Figure A on reverse for details.



DUAL TAPER LOCK™ GO GAUGE INSTRUCTIONS

On the wrench flat of your Dual Taper Lock™ muzzle device is a go gauge to assist you with proper installation of your suppressor. Using the bottom of the lock collar as a visual guide, you will be able to ensure that your suppressor is properly mounted to your host firearm. When properly installed, you will only be able to see "GO" when looking directly at the locking collar on the muzzle device.

FIGURE A



Incorrect installation
shown via no-go gauge



Correct Installation
shown via go gauge



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